# ADVANCE | windows & doors casement windows, single leaf and french doors









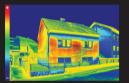
The ADVANCE 70 chamfered and sculptured profile system offers a 70mm frame depth and is extruded at our Birmingham headquarters in the heart of the UK, using lead-free PVCu material.

The chamfered 1700 system gives a modern look where-as the curved frame and sash on the 1800 sculptured system provides a softer appearance.

Our partnership with one of the leading and most recognised home security brands, Yale, means that the ADVANCE 70 system can utilise the benefits of high security multi-point locking systems for enhanced security. Therefore, PAS 24, Secured by Design (SBD) and Document Q compliant window and door options are available for new build and commercial projects.

Fabrication and fitter friendly, the fully integrated ADVANCE 70 Window and Door System provides great versatility for fabricators, installers, homeowners and specifiers.

## THERMALLY EFFICIENT



Five chambered system for greater thermal efficiency

#### ENHANCED SECURITY



PAS 24, SBD and Doc Q compliant window and door profile system

## EXCELLENT PERFORMANCE



Recycled Thermal Reinforcement (RTR Bar) for increased thermal performance or steel reinforcement for added structural strength

# INNOVATIVE DESIGN



A full depth central eurogroove helps to make windows and doors more secure

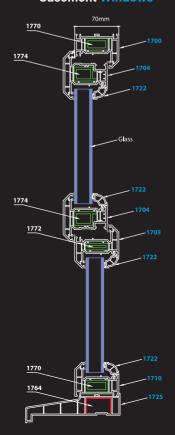
# PURE ELEGANCE



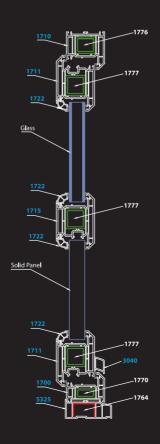
A sculptured design for a softer finish or a chamfered edge for a modern look

### **Drawings**

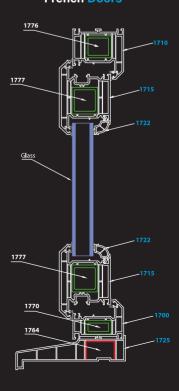
#### **Casement Windows**



#### **Residential Doors**



#### French Doors



## THE VERSATILE PVCu WINDOW & DOOR SYSTEM

The ADVANCE 70 Chamfered and Sculptured PVCu Window and Door Profile System

#### Windows & Doors

A comprehensive range of window and door options

- Chamfered or Sculptured option
- Secured by Design, PAS 24 and Doc Q compliant for enhanced security
- 17 colour options & 34 colour ways
- Five chambers for greater thermal efficiency
- RTR Bar (Recycled Thermal Reinforcement) for increased thermal performance
- Full depth eurogroove
- Single leg bead for easy installation

#### **Energy Efficiency**

The thermal performance of the multi-chambered ADVANCE 70 Window and Door Systems ensures that A+ energy ratings can be achieved. Some examples shown below:

**U 1.2** W/(m<sup>2</sup>K)

**6 / 16 / 6** Pilkington Optifloat / Argon / Optitherm S1+ / Thermobar / RTR Bar Reinforcement

**U 1.2** W/(m<sup>2</sup>K)

**6 / 16 / 6.6** Pilkington Optitherm S1+ / Argon / Optilam S1+ / Thermobar / RTR Bar Reinforcement

**U 1.0** W/(m<sup>2</sup>K)

4 / 14 / 4 / 14 / 4 St.Gobain Planitherm Total + / 90% Argon / Float Outer Pane / St. Gobain Planiclear / Superspacer Premium Spacer Bar with 5mm Hot Melt

> Single Leaf and French Door Set

#### **Weather Performance**

The ADVANCE 70 Window System is at the cutting edge of modern design and technology to ensure excellent weather resistant performance.

These innovations in modern PVCu design not only protects the property from inclement weather conditions, they also increase the lifespan of windows and

#### **Weather Test Results**

um	Top Hung Casement (L) 1300mm x (H) 400mm Side Hung Casement (L) 600mm x (H) 1200mm Fixed Windows Part Reinforced (L) 1550mm x (H) 1550mm Multilight Windows, RTR or Steel Transom / Mullion Reinforcement (L) 1908mm x (H) 1330mm
Air Permeability Classification	2
Water Tightness Classification	9A 600 Pa
Resistance to Wind Resistance	A5
Exposure Category In Accordance with BS 6375 Part 1	2000 Pa



BUILDING REGULATIONS DOCUMENT L COMPLIANT
AS PER 15TH JUNE 2022 UPDATE

Size Tested	(L) 1800mm x (H) 2100mm
Air Permeability Classification	3
Water Tightness Classification	3A
Resistance to Wind Resistance	АЗ
Exposure Category In Accordance with BS 6375 Part 1	1200 Pa

## **Colour Options**

An attractive range of 17 foiled colours and woodgrain effects are available for the ADVANCE 70 System

#### standard collection





#### premium collection



















